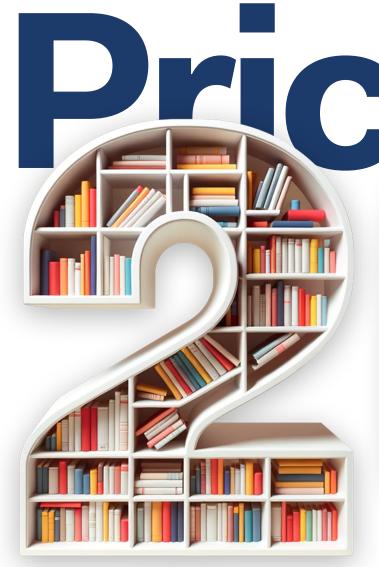
Print on demand











1 General

Print on demand books are printed by Printforce (CB Printforce B.V. and JBS B.V.). Please use CB Online to manage metadata, upload and manage printfiles and place orders to POD your books. CB handles all invoicing and logistics of the POD books.

CB Terms and Conditions apply to the services of Print on Demand. These conditions are part of the General Terms and Conditions of Centraal Boekhuis B.V. These General Terms and Conditions have been provided to you and have been filed with the Chamber of Commerce in Tiel, The Netherlands under number 11011108. You can also request these conditions from our Customer Service department or download them at www.cb.nl.

Our pricing is valid from January 1st until December 31st, 2024 and is exlusive of 21% VAT. The services are invoiced at the end of the calendar month.

CB sets the rates for its services annually.

Inkjet printing technology is developing at lightning speed. Printforce has state of the art machinery with high-volume printing equipment with large rolls of paper and can also produce quickly on single copy volume. We combine printing with industrial binding lines resulting in a highly automated production process. By doing so, controlled quality and competitive price go hand in hand.

2 Print on demand

Single copy Print on demand Production on toner printers

(The delivery time of a Single copy POD books is equal to a stock title. When ordered before 17:00 for 24h service, books will be dispatched on the same working day.)

	pieces	in€		
basic production costs paperback				
basic price (colour cover, binding, laminate)	per copy	2,1115		
printing inside cover	per copy	0,2472		
interior completely black/white		cat 1	cat 2	cat 3
black and white page small format*	per page	0,0162	0,0171	0,0185
black and white page large format**	per page	0,0199	0,0208	0,0224
interior with colour pages				
black and white page small format*	per page	0,0327	0,0334	0,0347
colour pages small format*	per page	0,0639	0,0647	0,0659
black and white page large format**	per page	0,0400	0,0408	0,0421
colour pages large format**	per page	0,0823	0,0831	0,0844
	grammage			
type of paper				
WFU white, 1.34	80 gsm	√		
WFU white, 1.34	90 gsm		√	
WFU white, 1.30	100 gsm		√	
WFU white, 1.30	120 gsm			\checkmark
WFC silk, 1.01	70 gsm		√	
WFC silk, 1.01***	90 gsm			
WFC silk, 0.92	100 gsm		√	
WFC silk, 1.01	100 gsm		√	
WFC silk, 0.92	115 gsm		√	
WFC silk, 1.01***	115 gsm			
Book paper, 1.95	80 gsm - creamy			\checkmark
Book paper, 1.95	90 gsm - creamy			\checkmark
Wood-containing book paper, 1.80	70 gsm	√		
Wood-containing book paper, 2.00	70 gsm	√		
Wood-containing book paper, 2.00	80 gsm	√		
Biotop, 1.30***	80 gsm - creamy			
Biotop, 1.30	90 gsm - creamy			√

Prices include paper.

- * Small format paperback: up to 170 x 250 mm
- ** Large format paperback: up to 210 x 297 mm
- *** Not available for production with this delivery time

Single copy Print on demand Production on inkjet printer

(Delivery time to customer = 4 - 5 working days)

	pieces	in€		
basic production costs hardcover		0		
basic price - standaard small (155 x 235 mm)	per copy	5,9534		
basic price - standaard format***	per copy	6,1110		
basic price - different size	per copy	7,3892		
Such price different size	рогоору	7,0002		
basic production costs saddle stitched				
basic price (colour cover, binding, laminate)	per copy	2,1115		
printing inside cover	per copy	0,2472		
basic production costs paperback				
basic price (colour cover, binding, laminate)	per copy	2,1115		
printing inside cover	per copy	0,2472		
Francis and a series		-,		
interior completely black/white		cat 1	cat 2	cat 3
black and white page small format*	per page	0,0162	0,0171	0,0185
black and white page large format**	per page	0,0199	0,0208	0,0224
interior with colour pages				
black and white page small format*	per page	0,0169	0,0178	0,0193
colour pages small format*	per page	0,0390	0,0398	0,0411
black and white page large format**	per page	0,0199	0,0208	0,0224
colour pages large format**	per page	0,0474	0,0482	0,0495
	grammage			
type papier				
WFU white, 1.34	80 gsm	√		
WFU white, 1.34	90 gsm		√	
WFU white, 1.30	100 gsm		√	
WFU white, 1.30	120 gsm			\checkmark
WFC silk, 1.01****	70 gsm		√	
WFC silk, 1.01	90 gsm		√	
WFC silk, 0.92	100 gsm		√	
WFC silk, 1.01	100 gsm		√	
WFC silk, 0.92	115 gsm		√	
WFC silk, 1.01	115 gsm		√	
Book paper, 1.95	80 gsm - creamy			\checkmark
Book paper, 1.95	90 gsm - creamy			√
Wood-containing book paper, 1.80	70 gsm	√		
Wood-containing book paper, 2.00	70 gsm	√		
Wood-containing book paper, 2.00	80 gsm	√		
Biotop, 1.30	80 gsm - creamy			\checkmark
Biotop, 1.30	90 gsm - creamy			\checkmark

Prices include paper.

- * Small format hardcover: up to 155 x 235 mm
- ** Large format hardcover: up to 210 x 280 mm
- *** Current standard sizes are: 177 x 254, 193 x 260, 210 x 279, 168 x 240 en 200 x 200 mm

^{****} Not available for finish saddle stitched

Logistics integration Print on demand

POD single copy produced books must be integrated in the logistical process of CB to ensure supply to (online) booksellers. The fee depends on the number of copies of your titles supplied from Printforce to CB per day.

	pieces	in€
1 to 5 copies per day	per copy	1,344
6 to 10 copies per day	per copy	1,209
11 to 25 copies per day	per copy	1,088
26 to 50 copies per day	per copy	0,980
51 to 100 copies per day	per copy	0,882
from 101 copies per day	per copy	0,793

Pre-press

Publishers can upload and manage PDF files and book specifications free of charge in CB Online. In the case that a PDF file needs to be edited by CB, an additional fee will be charged of a minimum of \leqslant 42,50 per file. The actual fee depends on the prepress work that needs to be done.

Sample book

You can request a sample book after submitting the files and metadata. The production costs of a sample book are equal to the single copy production costs with an additional shipping fee. The shipping fee for a sample book that needs to be sent to an address in The Netherlands is $\leqslant 6,04$.

Short print run: get your books quickly

Titles with a high circulation rate or bestsellers that are waiting for new stock from an offset printer? Choose for Short Print Run (SPR) and have a small print run at very attractive rates at a very short notice.

The book will be stocked immediately after the production process as there's a seamless collaboration between Printforce and CB. Your stock is available in maximum 72 hours (3 working days).

Short print run 24: super-fast small edition

Need extra copies now? We print paperbacks in printruns of up to 1,000 copies and put them in stock at CB within 24 hours (1 workingday). CB and Printforce guarantee: if you order the SPR before 20:00, next day before 20:00 your stock replenished. Request your Short print run 24 in CB Online.

Many production options

There's a wide range of options: we offer different types of paper, binding methods (and sewn), cover materials and finishing (soft and hard cover and saddle stitched) and the option to chose for colour and/or black and white. Check our Menu Print on demand production for an overview or contact us.

Easy online management

Via CB Online you can easily make your book available for Print on demand (single copy and short print run). Do you have your own production application, then you can integrate it with Printforce's backoffice and portal.

Easy online ordering

Short print runs can be ordered quickly and easily via CB Online. You can choose three options: one-off orders with normal speed or extra fast (SPR24), or setting up an automatic production order for replenishment of inventory when the stock is below a specific stock level..

Immediate insight into the costs of an SPR

By applying the latest and best technology in production, we can work at very competitive rates. When entering an SPR order, the screen immediately indicates what the production cost per copy. The price is dependent on the number of copies ordered and the type of order you place. Quick and easy.



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