



Pricing
Print on demand
Volume discount



1 General

With Print on demand your books are printed by Printforce (CB Printforce B.V. and JBS B.V.). Management of metadata, print files and orders to produce books takes place via CB Online. Settlement of the produced books and logistics are also handled via CB.

On the use of Print on demand and the use of the interface via CB Online specific terms and conditions apply. These conditions are stated in the General Terms and Conditions of Centraal Boekhuis B.V. These Terms and Conditions have been handed over to you and have been filed with the Chamber of Commerce in Tiel under number 11011108. You can ask for these conditions at our Customer Service department or download it from www.cb.nl.

Mentioned rates are valid from January 1 to December 31, 2023 and excluding 21% VAT (for POD production 9% VAT). Costs for the service are expiration invoiced. A payment term of 15 days applies to all service invoices after the end of the month in which the books were produced.

CB sets the rates for its services annually.

Inkjet printing technology is developing at lightning speed. Printforce has a machine park with high volume printing equipment with large rolls of paper, but can also be done quickly and flexible production with sheets of paper. We combine this with industrial high quality binding lines. Our production process is highly automated. This way controlled quality and competitive pricing go together.

2 Print on demand

Single copy Print on demand Production on toner printers

(Delivery time equal to stock title, ordered for 24h service until 17:00, same working day sent)

	pieces	in €		
basic production costs paperback				
basic price (colour cover, binding, laminate)	per copy	1,9195		
printing inside cover	per copy	0,2247		
interior completely black/white				
black and white page small format*	per page	cat 1	cat 2	cat 3
black and white page large format**	per page	0,0147	0,0155	0,0169
		0,0181	0,0189	0,0203
interior with colour pages				
black and white page small format*	per page	0,0297	0,0304	0,0315
colour pages small format*	per page	0,0581	0,0588	0,0599
black and white page large format**	per page	0,0364	0,0371	0,0383
colour pages large format**	per page	0,0748	0,0755	0,0767
grammage				
type of paper				
WFU white, 1.34	80 gsm	✓		
WFU white, 1.34	90 gsm		✓	
WFU white, 1.30	100 gsm		✓	
WFU white, 1.30	120 gsm			✓
WFC silk, 1.01	70 gsm		✓	
WFC silk, 1.01***	90 gsm			
WFC silk, 0.92	100 gsm		✓	
WFC silk, 1.01	100 gsm		✓	
WFC silk, 0.92	115 gsm		✓	
WFC silk, 1.01***	115 gsm			
Book paper, 1.95	80 gsm - creamy			✓
Book paper, 1.95	90 gsm - creamy			✓
Wood-containing book paper, 1.80	70 gsm	✓		
Wood-containing book paper, 2.00	70 gsm	✓		
Wood-containing book paper, 2.00	80 gsm	✓		
Biotop, 1.30***	80 gsm - creamy			
Biotop, 1.30	90 gsm - creamy			✓

Prices include paper.

* Small format paperback: up to 170 x 250 mm

** Large format paperback: up to 210 x 297 mm

*** Not available for production with this delivery time

Single copy Print on demand Production on inkjet printer

(Delivery time to customer = 4 - 5 working days)

	pieces	in €		
basic production costs hardcover				
basic price - standaard small (155 x 235 mm)	per copy	5,4122		
basic price - standaard format***	per copy	5,5554		
basic price - different size	per copy	6,7175		
basic production costs saddle stitched				
basic price (colour cover, binding, laminate)	per copy	1,9195		
printing inside cover	per copy	0,2247		
basic production costs paperback				
basic price (colour cover, binding, laminate)	per copy	1,9195		
printing inside cover	per copy	0,2247		
interior completely black/white				
		cat 1	cat 2	cat 3
black and white page small format*	per page	0,0147	0,0155	0,0169
black and white page large format**	per page	0,0181	0,0189	0,0203
interior with colour pages				
black and white page small format*	per page	0,0154	0,0162	0,0175
colour pages small format*	per page	0,0355	0,0362	0,0373
black and white page large format**	per page	0,0181	0,0189	0,0203
colour pages large format**	per page	0,0431	0,0438	0,0450
grammage				
type papier				
WFU white, 1.34	80 gsm	✓		
WFU white, 1.34	90 gsm		✓	
WFU white, 1.30	100 gsm		✓	
WFU white, 1.30	120 gsm			✓
WFC silk, 1.01****	70 gsm		✓	
WFC silk, 1.01	90 gsm		✓	
WFC silk, 0.92	100 gsm		✓	
WFC silk, 1.01	100 gsm		✓	
WFC silk, 0.92	115 gsm		✓	
WFC silk, 1.01	115 gsm		✓	
Book paper, 1.95	80 gsm - creamy			✓
Book paper, 1.95	90 gsm - creamy			✓
Wood-containing book paper, 1.80	70 gsm	✓		
Wood-containing book paper, 2.00	70 gsm	✓		
Wood-containing book paper, 2.00	80 gsm	✓		
Biotop, 1.30	80 gsm - creamy			✓
Biotop, 1.30	90 gsm - creamy			✓

Prices include paper.

* Small format hardcover: up to 155 x 235 mm

** Large format hardcover: up to 210 x 280 mm

*** Current standard sizes are: 177 x 254, 193 x 260, 210 x 279, 168 x 240 en 200 x 200 mm

**** Not available for finish saddle stitched

Logistics integration Print on demand

The with (single copy) POD produced copies must be integrated in the logistics process. The fee depends on the number of copies per publisher per day.

	pieces	in €
1 to 5 copies per day	per copy	1,199
6 to 10 copies per day	per copy	1,079
11 to 25 copies per day	per copy	0,971
26 to 50 copies per day	per copy	0,874
51 to 100 copies per day	per copy	0,787
from 101 copies per day	per copy	0,708

Pre-press

Publishers can upload and manage PDF files and book specifications free of charge via CB Online. Only in case of work on a PDF file editing costs will be charged after coordination with the publisher brought. The start-up costs for extra prepress work are € 42,50.

Sample book

You can request a sample book after submitting the files and metadata. The production costs of a proof book are equal to the single copy production costs. The shipping costs for a sample book are € 5,34.

Short print run: quickly a small print run

Higher-turnover titles or bestsellers who are waiting for new stock of an offset printer? Choose Short Print Run: quickly a small print run at very attractive rates.

We immediately stock the production run. This can be done quickly and through the seamless collaboration between Printforce and CB. Your stock is available in maximum 72 hours (3 working days).

Short print run 24: super-fast small edition

Need extra copies now? We print paperbacks in print runs of up to 1,000 copies and put them in stock at CB within 24 hours (working days). CB and Printforce guarantee: ordered before 20:00, next day before 20:00 your stock replenished. Request your Short print run 24 in CB Online.

Many production options

A lot is possible: we offer you a wide range of paper types, binding methods (and sewn), covers (soft and hard cover and saddle stitched), colour and black and white. View our Menu Print on demand production for an overview or contact us.

Easy online management

Via the online platform CB Online you can easily make a book available to Print on demand (single copy and short print run). Do you have your own production application, then you can integrate it with Printforce's back office and portal.

Easy online ordering

Short print runs can be ordered quickly and easily via CB Online. You can choose three options: one-off order with normal speed or extra fast (SPR24), or setting up an automatic production order for replenishment of inventory when the stock is below a value you specify.

Immediate insight into the costs of an SPR

By applying the latest and best technology in production, we can work at very competitive rates. When entering an SPR order, the screen immediately indicates what the production cost per piece will be, depending on the number of copies ordered and the type of order you give. Quick and easy.

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These are the prices for our most important services.

For other rates, contact us.

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